

SINGLE STAGE JET ASSISTED PRESSURE SYSTEM

FEATURES & BENEFITS

The unit features a TEFC corrosion resistant motor driven by a single stage, jet assisted centrifugal pump and includes a built in pressure accumulator with a "Supercell" 8P tank which provides 3 litre draw-off.

- Manufactured from quality corrosion resistant materials
- Motor and pump designed for frequent starts
- Discharge may be rotated through 180° – makes plumbing easier
- Quick and easy installation
- Low maintenance
- Easy to service if required
- Every pump is performance and pressure tested in our factory to ensure quality and reliability

MOTOR

- Davey manufactured
- High quality purpose built 2 pole IP55 Davey pump motors with: Choice of 220/240 volt, 50/60Hz, 2850rpm or 110/115 volt, 60Hz, 3420rpm to suit almost every supply voltage

- Class F insulation
- Permanently split capacitor design for dependable and frequent starting every time
- Double contact C3-HTG rated sealed ball bearings for longer life
- In-built thermal overload protection for long motor life and protection against motor damage due to jamming
- Feet on motor shell provide outstanding life even when installed on wet surfaces

PRESSURE TANK

- Captive diaphragm design
- **Heavy duty Butyl diaphragm** meets health requirements for potable water applications
- **Deep drawn steel shell** with appliance like 2 part paint finish

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Home Pressure Systems



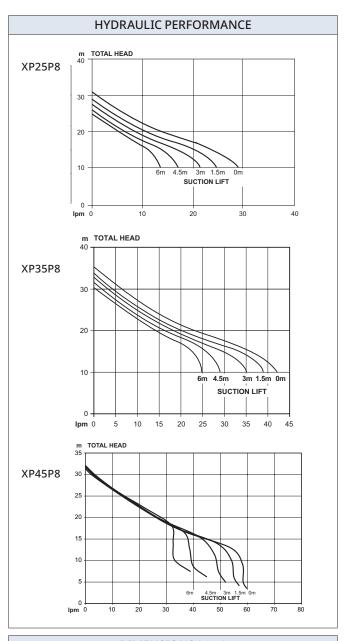
OPERATING LIMITS							
Model	XP25P8	XP35P8	XP45P8				
Capacities to	25 lpm @140kPa	35 lpm @140kPa	45 lpm @140kPa				
Maximum total head	31m	35m	32m				
Cut-in pressure							
Cut-out pressure	280kPa						
System draw off	115ml						
Maximum liquid temperature	50°C						
Maximum ambient temperature	55°C 50°C						
Maximum suction lift	6m						
Inlet size	1"F						
Outlet size	1"M						

ELECTRICAL DATA							
Model	XP25P8	XP35P8	XP45P8				
Supply Voltage	220-240V						
Supply frequency	50Hz						
Nominal speed	2850rpm						
Input power (P₁)	0.54kW	0.62kW					
Output power (P ₂)	0.33kW	0.45kW					
Full load current	2.3 amps	2.8 amps					
Locked rotor current	12 amps						
Starting	P.S.C.						
Enclosure class	IP55						
Insulation class	Class F						
Pressure switch cut-in	140kPa						
Pressure switch cut-out	280kPa						

MATERIALS OF CONSTRUCTION						
PART	MATERIAL					
Impellers	Glass filled polycarbonate					
Pump casing	Glass filled nylon					
Pump shaft	304 stainless steel					
Internal check valve	Delrin					
Check valve spring	304 stainless steel					
Seal ring (stationary)	Ceramic					
Seal ring (rotating)	Carbon					
Seal ring elastomer	Nitrile rubber					
Seal spring	304 stainless steel					
O-rings	Nitrile rubber					
Jet	Acetyl					
Venturi/coverplate	Glass filled noryl					
Priming plug	Glass filled polypropylene					
Motor shell	Marine grade aluminium					
Motor shell finish	Baked polyester					
Pressure tank shell	Steel					
Pressure tank shell finish	Epoxy primer with polyurethane epoxy finish					
Pressure tank diaphragm	Butyl rubber					
Pressure tank liner	Potable grade virgin polypropylene					
Pressure tank inlet	Stainless Steel					

INSTALLATION AND PRIMING

- On installations with suction lifts over 1m, a good quality foot valve should be fitted to avoid loss of prime. In this case the check valve inside the pump should be removed.
- The system is primed by removing the pressure tank, filling with water and replacing the tank prior to switch on.
- For suction lifts over 1.5m the pressure switch may need to be adjusted to enable the pump to automatically cut-out.
- Fill pump and suction lines through pressure switch port.



DIMENSIONS (mm)										
Α	В	С	D	E	F	G	Mounting Holes Diameter	Inlet BSP	Outlet BSP	Net Weight (kg)
424	565	200	131	170	215	170	10	1" F	1" F	6.21
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